

Flow Down Requirements for Supplier of AS9110C Products



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The following are the Flow Down requirements that all aviation suppliers must adhere to while providing aviation articles or services to Precision Air LLC. A Purchase Order issued by Precision Air LLC, and fulfilled by the Vendor, constitutes an agreement by the Vendor that the Flow Down requirements have been agreed upon and upheld by the Vendor.

- Process Changes
 - Any changes in process or product shall require advanced notification and approval by Precision Air Inc. Some aerospace customers and government agencies require approval of changes per contract or law.
- Sub-Tier Suppliers
 - When the need to outsource work occurs (using sub-tier suppliers), Precision Air Inc. must be notified in advance, including changes in sub-tier suppliers and changes in location of manufacture prior to making the change. This requirement applies to the supplier and the sub-tier suppliers contracted by Precision Air Inc. to perform work and services, or provide products.
 - Precision Air Inc. and aerospace customer requirements must flow down to any supplier's sub-tier suppliers, including any key characteristics. Service work (plating, coating, heat treatment, etc.) must be to the applicable issue of customer specifications.
- Records
 - Records must be retained for at least 2 years. Records that are no longer retained must be destroyed versus discarded.
- Nonconforming Product
 - When nonconforming product occurs, Precision Air Inc. must be immediately notified for appropriate controls and disposition.
- Unairworthy Conditions
 - Suppliers will follow all FAA and regulatory requirements for conditions which product malfunctions, defects, and unairworthy conditions have to be reported and dispositioned. Any rejected articles under this PO will be addressed using the Precision Air Inc. Quality Manual Corrective Action procedures.
- Right of Access
 - Precision Air Inc., its aerospace customers, and government authorities have the right of access to all facilities involved in processing of Precision Air Inc. orders and all applicable documents and records. Precision Air Inc., its aerospace customers, and aerospace customer's representative and government authorities intend to perform verification activities at supplier's premises when warranted and to assure product and services conform to specified requirements. Advance notification will be provided. This requirement must flow down to all levels down the supply chain.
- Awareness
 - Suppliers must ensure that persons are aware of their contribution to product or services conformity; their contribution to product services and the importance of ethical importance
- Format and Content
 - The external supplier may use their format and content to deliver the documentation package to Precision Air Inc. provided that the content meets or exceeds the requirements of the article certification.
- Authority
 - Any specific requirements by the customer or necessary authorities will be addressed through the chain of command set forth in the Precision Air Inc. Quality Management System.